

204720 TEE 4001

Fig. 1

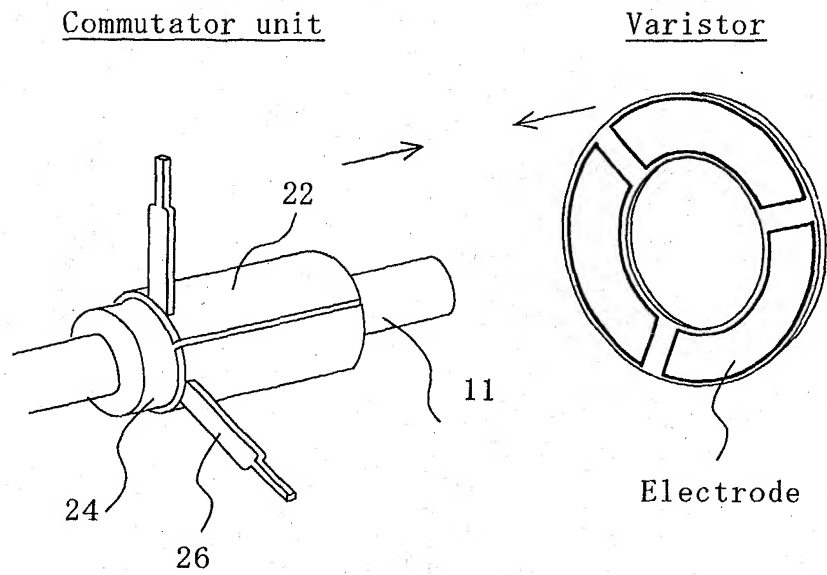
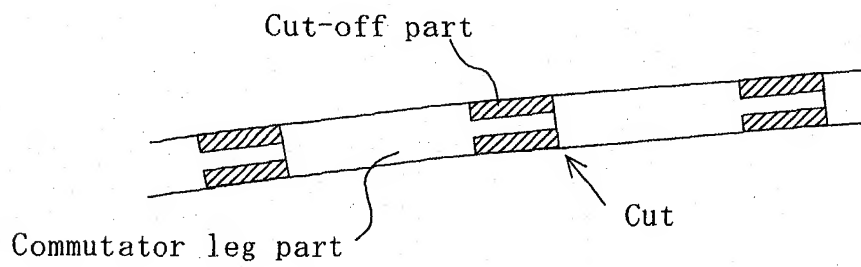
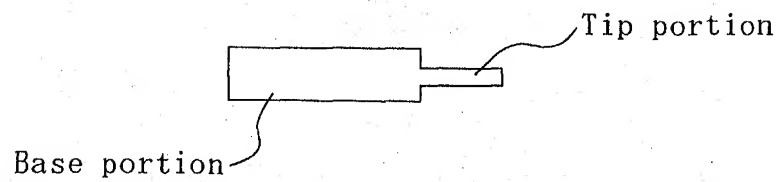


Fig. 2

Parent metal sheet to punch out commutator leg parts



Commutator leg part



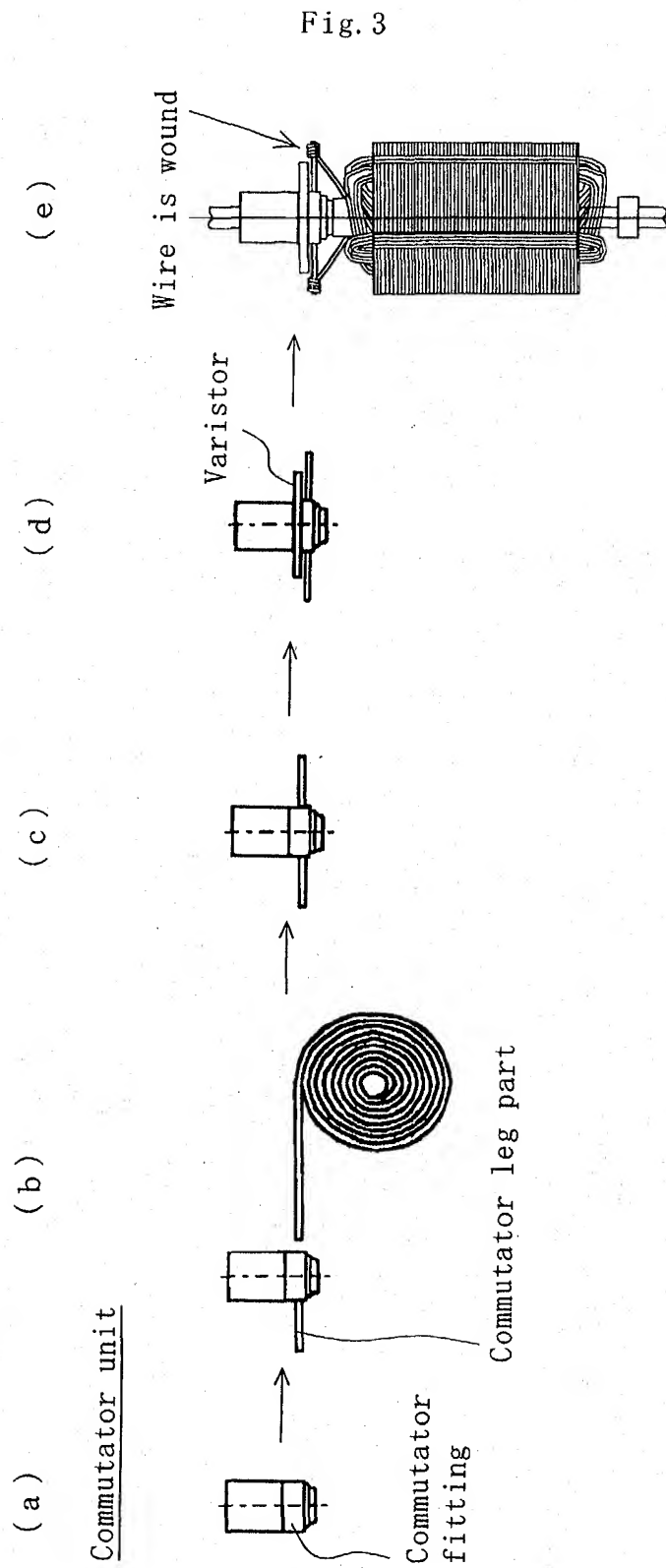


Fig. 3

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Fig. 4

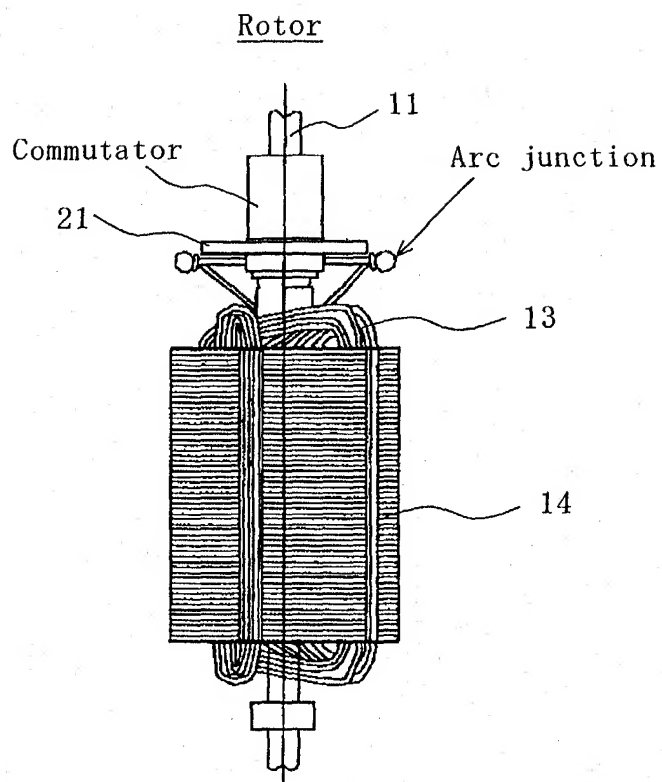


Fig. 5

Prior art

Commutator unit

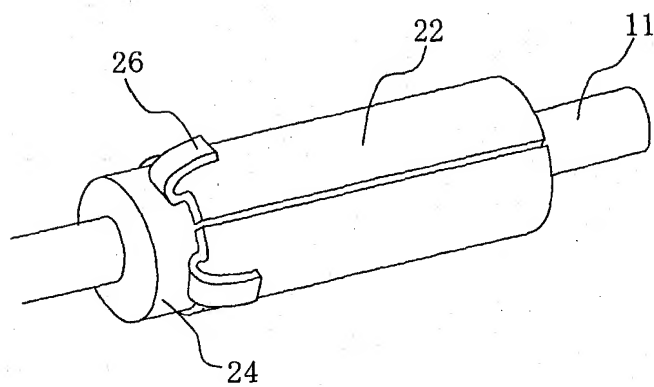


Fig. 6

Prior art

Commutator unit

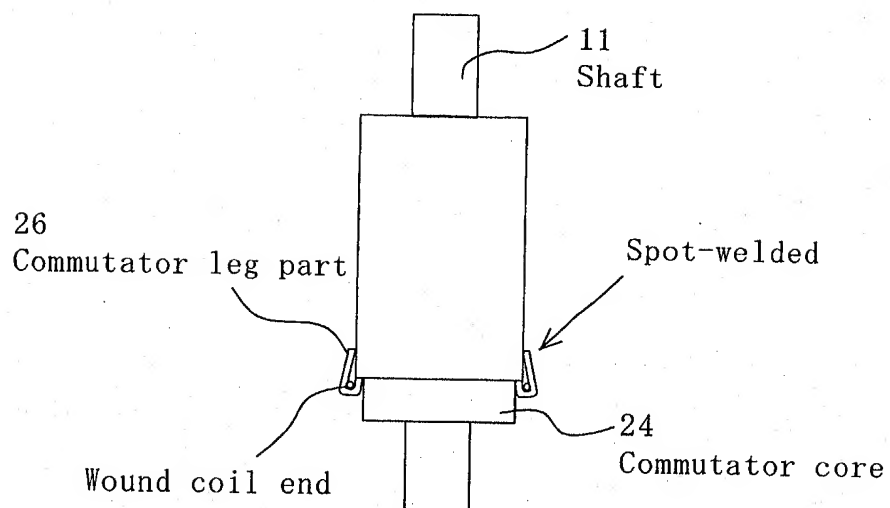
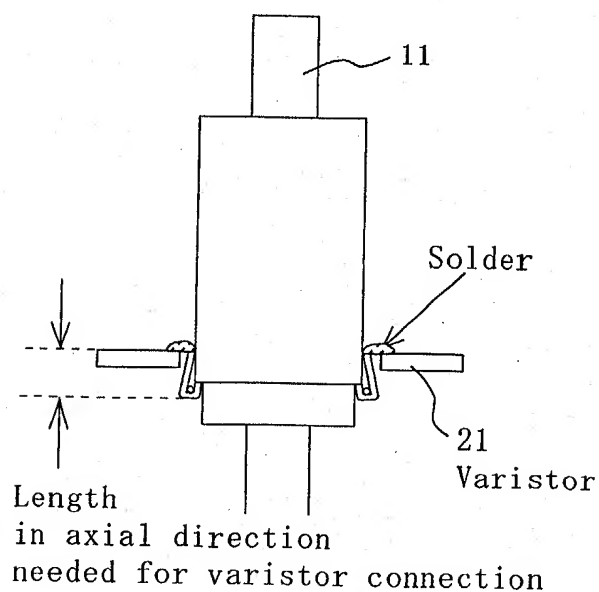


Fig. 7

Prior art

Commutator unit



Varistor

